



Interfacing Tact TA-4800 to A800-SIM

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**General**

This application note covers the interfacing and setting up of a Design 2000 Tact TA-4800 telephone interconnect to an A800-SIM.

A good understanding of the A800-SIM operation is required to configure the SIM for correct operation with the TA-4800. The A800-SIM Service Manual (AM8-SIM.pdf) will be required during the interfacing procedure.

Parts

The parts required are as follows:

Part Number	Description	Supplier	Qty.
8P8C	8 way RJ45 modular plug	Obtainable from almost any electronics supplier	1
15Way D-plug	15 pin D-range plug		1
8Way flat phone cable	8 core flat telephone cable		1

Procedure**1. A800-SIM**

The A800-SIM has to be checked and configured properly to ensure the Tact will operate correctly with any radio equipment that is attached to the A800-SIM (i.e. TTR's and Link's etc).

The TA-4800 can connect to either Port 7 or 8 because both ports can be configured to have both inputs (i.e. Rx audio & Rx gates into SIM) and outputs (TX audio and TX key out of SIM) be present on one 15 way D-range connector. For the rest of this application note Port 7 will be assumed to be being used to connect to the TA-4800.

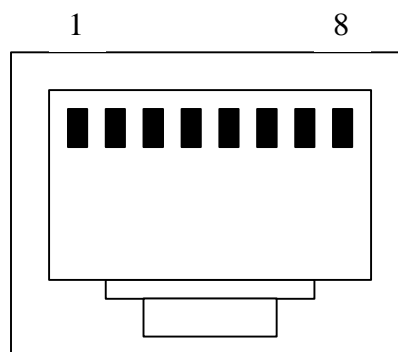
Port 7 (like Port 8) has 3 x 16 way IDC header connectors on the main A800-SIM PCB associated with it. Move the ribbon cable that connects to Port 7 Rx Port D-range (top D-range) to the 16 way IDC header pins labeled 'TARA'. The 'TARA' connector has both inputs and outputs present on it .

Configure the diode and resistor matrices in the A800-SIM so that the TA-4800 receives audio and gating signals from the other ports that radio equipment is connected to and that the TA-4800 keys up the other ports that radio equipment is connected to. Ensure that the diode and resistor matrices are configured such that Rx gating and audio received by Port 7 (from the TA-4800) do NOT go back out Port 7 (back to the TA-4800).

2. Interface Cable

The cable that connects to Port 7 of the A800-SIM (top D-range) to the TA-4800 'Radio' port is a simple RJ-45 to 15 way D-range cable. Below is the configuration of the cable:

A800-SIM Port 7 Function	15 way D-range pin #	Direction of Signal	RJ-45 pin #	TA-4800 'Radio' port function
Rx Audio	1	←	7	Audio out from Tact to radio
TX Audio	4	→	8	Audio in to Tact from radio
Rx Dec (gate)	12	←	2	PTT normally open
TX Key	13	→	4	COS from radio
Ground	14		6	Signal ground
Ground	15		1	PTT common



View from front of TA-4800 'Radio' socket

3. Tact TA-4800

None of the links on the TA-4800 PCB need to be moved from there default position.

Almost all the system configuration parameters (accessed via *6703#) can be left in there default states, the only parameters that may need changing are the following:

- *40 Radio Mode – Ensure that 4 (Full Duplex) is selected.
- *71 Radio TX gain – See the Audio Level Adjustments section in the TA-4800 User Handbook.
- *72 Radio Rx gain – See the Audio Level Adjustments section in the TA-4800 User Handbook.

4. Mobile or Hand-portable DTMF parameters

When programming the DTMF parameters on a mobile/portable use the following as a guide to reliable sending of DTMF from a radio to the TACT TA-4800:

- a) If Using DTMF 'Buffer mode' (whereby the nnnnnnn# [n=phone number] are entered and then an "Enter' key is pressed to send the string over the air) then have at least a 500ms lead in delay with the 0-9,#,* keys having a minimum tone duration of 500ms. Also make the minimum intertone gap be 100ms and the intertone hold time be 1000ms.
- b) If the DTMF tones are sent to air as the keys are pressed then ensure there is no or minimum lead in delay with the 0-9,#,* keys having a minimum tone duration of 500ms. Also make the minimum intertone gap be 100ms and the intertone hold time be 2000ms.